

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 13.01.21	Job No.:	ADR Yes/No: Y	ADR Date: 12.12.04	ECN #: 12-693
Product No.: D205-770		Created By: DB	Approved By: <i>[Signature]</i>	
Product Name: REPLACEMENT ENGINE MOUNT KIT		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations			
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	N	DD	
Production Engineering Coord.	Y	JLM	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/DS	
Marketing	Y	HM	

Reason for Change:

The possible loosening of the AN3C12A bolts in the upper and lower ends of the adjustable legs of the Replacement Engine Mount can lead to premature shear failure of the bolts.

Documents Affected:

IIN-D205-770 Rev D, ICA-D205-770 Rev 3, D3684 Rev E, D3685 Rev E, D3686 Rev F, D3687 Rev D, D3688 Rev D, D3691 Rev E, D3693 Rev C, MDL Rev J,

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	MB		
5	Update Master Document List (MDL)	Y	DB		
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.01.22 <i>[Signature]</i>
11	Update Product Specification Files	Y	KJ		13.01.22 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.01.22 <i>[Signature]</i>
13	Update Document Record (DR)	N		NEW FORMAT	
14	Update Product Development Summary	Y	MP		
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		13.01.22 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ		13.01.22 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D205-770-011 NOW AT CHG 006	13.01.22 <i>[Signature]</i>
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.01.22 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.01.22 <i>[Signature]</i>
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

REWORK ALL EXISTING INVENTORY AS PER NEW DRAWINGS

Done
mf
13-3-09

Please see following pages

ECN Verified & Complete:

Date:

wip

PART NUMBER	BATCH #	QTY	ACTION REQU'D	SCRAP/REWORK BATCH NUMBER
D205-770-011	86287	1	NOT STARTED	Delete
	86288	1		Delete
	86725	2		Delete
D3684-043	93689	1		96718
	87108	4	DELETE	9
	88182	2	DELETE	
(Rework)	87952	1	REWORK	96720
	81747	6	DELETE	
	82169	6	DELETE	
D3684-045	93690	1	96674	87228 - DELETE
	81745	6	DELETE	89144 DELETE
	82170	8	DELETE	
D3685-041	93693	1	REWORK	96719
	81739	8	DELETE	
D3686-041	93694	1	REWORK	93694
	81727	5	DELETE	
D3684-047	82141	2	DELETE	
	81742	12	DELETE	
	83427	6	DELETE	
	87309	4	DELETE	
	88290	2	DELETE	
D3684-049	82139	6	DELETE	
	82140	6	DELETE	
	83428	8	DELETE	
	87310	4	DELETE	D
	88092	1	DELETE	
	90037	1	DELETE	
	93763	1		
D3688-1				
20 stock	89070	2		
	89937	8		
D3688-5	87548	8		
	81746	6		
	82377	8		

D3684-041 x12 81740 DELETE

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[illegible]

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